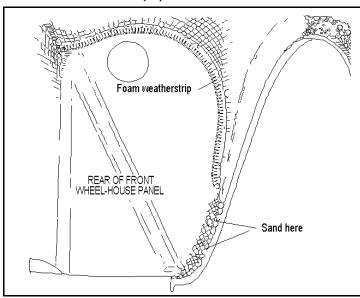
SECTION D - BODY/CHASSIS ASSEMBLY

BOND LOWER FENDER AREAS

Done with bonded-body option

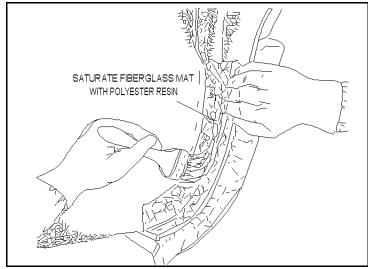


ebod\fweather

Use coarse sandpaper to rough the lower rear corner of the front fender wheel openings and the adjoining areas on the wheel house panels up to where the weatherseal ends.

Mask any painted areas on the fender lip and lay paper or cardboard down on the floor.

Push the inner panel back so that it is tight against the fender. Bond the fenders bottoms to the inner panels with polyester resin and strips of fiberglass mat approx. 2"-3" wide as shown. Refer to the supplement for general fiberglassing technique.

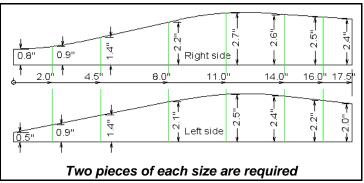


 $ebod \backslash FENDCRNR$

SEALING THE COWL AREA

Done by ERA within the bonded body option

The seals keep hot engine compartment air from sneaking past the door jamb into the passenger's compartment. Make the seals from foam rubber, 1"-1 ½" thick, to the following specifications.



They are installed from the front, the rear-most piece first, by pushing with a stick. We use a bit of spray contact cement to keep the rear in place. Don't follow the directions – insert the piece while the glue is still wet.

We cover the second (front) piece with Daptex latex foam to close the cells for the best non-permiability. The latex will keep the piece in place. Also spray the foam into the top and bottom corners for a final seal.

